

FIELD MANUAL
No. 23-11

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 6 July 1965

90MM RECOILLESS RIFLE, M67

	Paragraphs	Page
CHAPTER 1. INTRODUCTION.....	1-3	3
2. MECHANICAL TRAINING		
Section I. Fire control equipment.....	4-7	5
II. Disassembly, assembly, and operation.....	8-10	6
III. Malfunctions, stoppages, and immediate action.....	11-15	15
IV. Spare parts and accessories.....	16, 17	16
V. Ammunition.....	18-23	16
VI. Maintenance and inspection.....	24-27	18
VII. Decontamination procedures.....	28, 29	20
VIII. Destruction in event of imminent capture.....	30, 31	21
CHAPTER 3. PREPARATORY MARKSMANSHIP		
Section I. General.....	32, 33	23
II. Individual duties.....	34-36	23
III. Crew drill.....	37-44	24
IV. Gunner and assistant gunner training.....	45-51	25
V. Range procedures and safety.....	52-62	38
CHAPTER 4. MARKSMANSHIP TRAINING		
Section I. General.....	63-67	42
II. Qualification and familiarization firing.....	68, 69	42
CHAPTER 5. TECHNIQUE OF FIRE		
Section I. General.....	70, 71	48
II. Range determination, and estimation of apparent speed and lead.....	72-75	49
IV. Fire commands.....	76-86	52
V. Fire control.....	87-90	55
VI. Boresighting.....	91-92	56
VII. Zeroing the subcaliber device.....	93, 94	57
CHAPTER 6. ADVICE TO INSTRUCTORS		
Section I. General.....	95, 96	58
II. Standards for training.....	97-99	58
APPENDIX. REFERENCES.....		59
INDEX.....		60